#### **Registration form** Overview of events **Travel and accommodation Registration information**



Stewart Williams



# Delegate contact information First name Surname Position: Organisation: Address: Post Code: E-mail: Delegates I wish to register as a delegate for the following (tick all that apply): □ 15 March □ 16 March I wish to reserve an exhibition table for the following (tick all that apply): 15 March 16 March Please note that if you are an exhibitor and wish to attend the technical sessions then you also need to register as a delegate; but there is a substantial discount for this - see over. Symposium dinner ☐ I wish to reserve a place at the dinner (15 March) Special dietary requirements Additional persons Additional persons you wish to register (see costs over) Delegate Exhibition Other ■ Delegate Exhibition Other Please complete the payment details on the other side. See also details in the 'Registration information' panel AILU, 100 Ock St, Abingdon, Oxon OX14 5DH UK. T: +44 (0)1235 539595 F: +44 (0)1235 550499 E: events@ailu.org.uk



Macro-welding (2)

Departures

Surface modification (3)

15:50 - 17:30

15:50 - 17:30

17:30



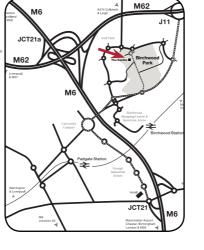
#### Venue

Birchwood Park is in Warrington. about 10 miles from Manchester and 15 miles from Liverpool. The symposium takes place in The Centre which provides the main restaurant and conference facility for the Park.

A map of the Birchwood Park site showing the location of The Centre and the other main buildings in the Park can be downloaded from the events page on the AILU website.

### Travel

Road: Birchwood Park is within a mile of the M62 and M6 motorways junction and is therefore very easily accessible by road. A map showing the local road network and nearby railway stations can be downloaded from the events page on the AILU



Address: The Centre, Birchwood Park, Warrington WA3 6YN (T: 01925 282 940)

There is plenty of free parking adjacent to The Centre and a low cost pay and display car park across the road. The Ramada hotel is only a short walk away (see below) and has free parking for quests.

Rail: Birchwood station is on the Liverpool Lime Street to Manchester Piccadilly Line and is only 1 mile from The Centre.

Air: Marchester and Liverpool are both served by international airports.

### Accommodation

Ramada Encore, Birchwood Park Aston Road, Warrington WA3 6ZN T: +44 (0)1925 847 050 http://www.encorewarrington.co.uk Located only 400 m from The Centre. (discounted rooms may be



available - contact T: 0844 8013690 and quote discount event number: 18775)

There are other hotels within and nearby to Birchwood Park. A full list can be found on the AILU website events page for this event.

### Registration as a delegate

AILU members need only give their names to the AILU office (E: events@ailu.org.uk; T: +44 (0)1235 539595). Otherwise a registration form should be completed.

### Delegates

Delegates will receive a name badge and a pack including a list of delegates and extended abstracts for the presentations. A password will also be provided to access and download key slides of presentations after the event. The cost also includes a buffet lunch together with refreshment breaks throughout the day. Please advise us of any special dietary needs.

#### Reductions

Concessions are given to retired and unemployed persons and special rates apply for students. AILU members receive a 15% discount. Delegates who are not members but who join the Association within 10 weeks of the event will be reimbursed the difference between the member and non-member registration fee as a discount on their first year's corporate membership subscription.

For more information on AILU, please visit www.ailu.org.uk and follow the 'about us' link.

#### Facilities

The registration desk, exhibition area. refreshment and lunch breaks are all located in a screened off area of The Centre's Garden Restaurant. The body of technical papers will be presented in parallel, in the tiered lecture theatre and in the adjacent Astley meeting room.

The building layout makes it easy for delegates

to move between the presentation and the refreshment/exhibition areas. A lake walk, terrace and a coffee bar, all adjacent to the Garden Restaurant, are ideal for delegates wishing to meet outside of the programme schedule.

#### Technology dissemination



The association is driven by a passion for lasers and their applications in manufacturing and delegates will nd help at hand at the AILU desk throughout the symposium. As part of AILU's technology dissemination mission, every effort will be made to make informal introductions with appropriate experts at the emposium to discuss any technical or business matter you may wish to raise.

#### Registration as an exhibitor

To book a space or table complete the registration form or contact the AILU office (E: events@ailu.org.uk; T: +44 (0)1235 539595). Spaces are limited so early booking is recommended. Power is available but not backboards.

#### Additional events

#### Evening meals

An informal evening meal will take place on the evening of 15 March in the Garden restaurant for symposium delegates and their partners.

#### Presentations of the AILU Award and Young UK Engineer's Prize

The presentation of the AILU Award and UK Young Laser Engineer's Prize for 2011 will take place after the closure of the afternoon session on 15 March. To find out more, visit the AILU site and take the links to 'Awards and Prizes'.

### AILU AGM

The Annual General Meeting of the Association will take place in the conference centre on 15 March after the afternoon presentations. All symposium delegates are invited to attend and learn about AILU activities over the last year.

### Organising Committee for ILAS 2011

Imperial College, London Malcolm Gower Mike Green AILU (Secretary) Mark Greenwood JK Lasers, GSI Group

Heriot-Watt University Duncan Hand TWI (Chair)

Paul Hilton Trumpf UK Gerry Jones

Martin Sharp Liverpool John Moores University

Cranfield University

Lin Li University of Manchester John Powell Laser Expertise

# **Industrial Laser Applications** Symposium (ILAS) 2011

New developments in laser technology and the processing of materials for industrial applications

> **PROGRAMME** and **REGISTRATION FORM**

15 - 16 March 2011 The Centre, Birchwood Park, Warrington

Supported by:



embedded systems, displays, lighting, instrumentation, control systems and lots more. The ESP is currently one of 18 KTNs; it is a government-sponsored initiative managed by the Tech-

nology Strategy Board. The objective of a KTN is to improve the UK's innovation performance by increasing the breadth and depth or the knowledge transfer of technology into UK-

The Electronics, Sensors and Photonics (ESP) Knowledge

Fransfer Network (KTN) encompasses plastic electronics,

based businesses and by accelerating the rate at which this

process occurs.

# Introduction

## Day 1 Day 1

# 09:30 - 10:30 Plenary Invited Papers

### Objective of ILAS

To be the premier event for the UK laser community of researchers in laser materials processing and laser users in manufacturing, to disseminate technology and explore opportunities.

- To present current laser-related materials processing technologies and applications to UK manufacturers.
- To showcase UK laser materials processing activities.
- To provide an opportunity for the laser materials processing research com-
- munity to come together to identify opportunities from recent developments. To enhance technology transfer from the research community to laser users and current non-users in the manufacturing sector.

Presentations will address laser equipment and industry applications of laser materials processing, from macro to fine scale. Topic areas include:

- Processes: cutting, drilling and surface processing (including marking and texturing), joining (including welding, brazing and soldering) and additive
- New 21st century applications in areas such as transport, energy generation and supply, healthcare, bioscience and high value manufacturing.
- Equipment: new laser sources, beam modification, measurement & monitoring and delivery, and integration in machines.
- Case studies and reviews: government funded projects, collaborative research projects, strategic planning.

The presentations will be a mix of research and practical papers at all levels of specialisation, from the newcomer to the experienced researcher.

- Senior managers, engineers and designers from manufacturing industry UK researchers in academia and industry
- Those new to lasers and laser materials processing as well as experienced practitioners

### An opportunity

One of the key features of an AILU event is the opportunity it provides for networking and for discussing technical matters: a comfortable environment, generous lunch and refreshment breaks, an exhibition and help at hand to answer questions.

## A personal invitation

ILAS is primarily a technology dissemination activity centred on the UK laser community of researchers and end-users. The first ILAS, a two day event held in early July 2009, proved a great success. Intended for all who share an interest in laser use in manufacturing, it attracted over 110 delegates, ILAS 2011 has a similar strong industrial orientation and presentations include practical as well as research papers.



Of course, to make this event a success, the speakers

need an audience. Farlier this year I myself attended two short, laser related conferences in Germany: both of these conferences attracted audiences of over 300 people. I would really hope we could attract similar figures here in the UK. After all, we still claim to be a major force in laser materials processing research and development.

This symposium provides an ideal opportunity to find out about what's happening and who's who in the UK laser materials processing community. Do come yourself and please spread the word.

Paul Hilton All U President

Innovation and Invention: future challenges for wealth creation in a developed economy Bill O'Neill University of Cambridge

# 11:00 - 13:20 Sources and systems

Fraunhofer IWS

### Chair

Eckhard Bever

Martyn Knowles Oxford Lasers

### **Keynote Presentation**

Overview of current and future laser machine technology Christian Föhl

#### Materials processing versatility of ns pulsed fibre lasers Jack Gabzdvl

Innovation and invention with high brightness lasers

#### Fibre amplified microchip lasers, a new tool for micromachining Teem Photonics Jean-Edouard Communal

Recent advances in fibre lasers for laser applications JK Lasers, GSI Group Mark Richmond

#### Applying industrial laser innovation to modern manufacturing Andrew May ES Technology

Laser markers and their integration into production environments

#### Neal Croxford Electrox

# 14:20 - 16:10 Additive manufacture (1)

## Chair

Lin Li

# University of Manchester

The potential use of powder bed direct laser deposition technologies for the manufacture of aero engine parts

#### Jeff Allen Rolls-Royce

Concept laser, the new m1lab additive manufacturing solution Colin Cater ES Technology

# EOS' new micro laser sintering technology

Hannes Horst et. al. EOS GmbH

#### Development of compact lightweight structures in titanium 6-4 using SLM Choon Yen Kong

### Industrial applications of laser cladding

Paul Goodwin Laser Cladding Technology Ltd

# 16:40 - 18:00 Additive manufacture (2)

#### Chair

Rob Scudamore

### Additive CAM: a new paradigm in additive manufacturing TATA Consultancy

Study of the mechanical properties of inconel 718 processed by selective laser melting

Sozon Tsopanos

Laser deposition of white metals to hard facing materials Adam Clare University of Nottingham

## 11:00 - 13:20 Beam modification

#### Chair

Paul Hilton

#### **Keynote Presentation**

Beam shaping - the spatial parameter

Liverpool John Moores University Martin Sharp Diffractive shaping of a 3µm laser beam for skin drilling

#### Laser Optical Engineering Daniel Lloyd

Adaptive aberration correction for 3D laser material processing Martin Booth EPSRC - University of Oxford

#### Diffractive Optical Element (DOE) beam shaping for high power industrial laser applications

Laser Optical Engineering Matthew Gibson

#### Benefits from laser beam analysis in the process zone for production and development

Otto Märten et.al. Ultrafast laser parallel processing of materials

Walter Perrie et. al. University of Liverpool, Coherent Scotland, Oxford Lasers

# 14:20 - 16:10 Cutting and drilling (1)

John Powell Laser Expertise

### Kevnote

Paul French

Searching the way to innovation: 25 years of success and failure in developing laser processes as simple as cutting Dirk Petrina Fraunhofer ILT

#### Micromachining abrasive waterjets and lasers Don Miller Finecut UK

Laser percussion drilling of aerospace materials with a high beam quality and high peak power lamp pumped pulsed Nd: YAG laser

#### Mohammed Naeem JK Lasers, GSI Group Focus control for fibre laser material processing applications

Stephen Keen JK Lasers, GSI Group The fibre laser: a new tool for processing carbon fibre reinforced plastic

# 16:40 - 18:10 Cutting and drilling (2)

Liverpool John Moores University

Real time process control solutions: the new frontier of laser machining Valter Manuello et. al. Prima Industrie SpA/Finn-Power Ov

#### The fibre laser as a tool for dismantling Ali Khan and Paul Hilton

Burn, Slash, Scorch and Stick The Cloth Clinic Janet Stovel

Finishing and garment construction of recycled textiles using laser beams Kate Goldsworthy et. al. The University of Arts. London/TWI

### Day 2 Day 2 09:15 - 10:00 Plenary Invited Paper

A history of the laser Malcolm Gower

Imperial College, London

# 10:30 - 13:00 Micro-joining

Duncan Hand Heriot-Watt University

### **Keynote Presentation**

Laser microjoining - an introduction to a variety of processes Alexander Olowinsky Fraunhofer ILT

Laser welding methods for polymer microfluidic devices Ian Jones

## Laser joining of dissimilar materials

Mohammed Naeem JK Lasers, GSI Group

#### Approaches to welding of thin copper with different wavelengths (Green and IR) Paola De Bono

Progress in pulsed laser welding of brittle and dissimilar metallic materials Wolfgang Hemmer-Girod et. al LASAG/Rofin-Baasel/PRIMES

#### Hermetic packaging of micro-devices using selective laser bonding Norbert Lorenz, Duncan Hand et. al. Heriot-Watt University

Gaussian or flat top beam profile for laser spot welding applications Mohammed Naeem JK Lasers, GSI Group

# 14:00 - 15:30 **Macro-welding (1)**

## Chair

Alan Thompson Tata Steel

### Keynote

The industrial benefits of using fundamental material interaction parameters for laser welding processes Stewart Williams Cranfield University

#### Increasing the application of laser welding using conduction mode Eurico Assuncao Cranfield University

Self optimising and pre-emptive scanning system reduces processing times for welding applications Simon Caiger JK Lasers, GSI Group

The output of gap control trials to guide clamping methodology on sheet metal with remote laser welding

# Nic Blundell and Paul Meeson University of Warwick/Stadco 15:50 - 17:30 **Macro-welding (2)**

#### The evaluation of remote fibre laser welding to replace automated mig welding on automotive sub-frame assemblies

Richard Hewitt and Roger O'Brien University of Warwick/ThyssenKrupp Tallent

Hybrid laser-arc welding of ship building steel Esa Lappalainen et. al.

#### Application of hybrid laser-arc welding in line pipe steel Supriyo Ganguly et. al. Cranfield University

Adaptively controlled high brightness laser-arc hybrid welding CM Allen et. al.

#### Seam tracking for deep narrow groove welding Wolfgang Kölbl To download the complete current programme visit the ILAS 2011 event page on the AILU web site

# 10:30 - 13:00 Surface modification (1)

Imperial College, London

# Malcolm Gower

Kevnote Laser opportunities within the solar industry; revenues on offer, technologies being pursued and how to access them

Finlay Colville

Georg Dobler

reflection and plume emission spectroscopy Clive Grafton-Reed

### Long-pulse CO, laser interactions with weakly absorbing polymers Abigail Marchant and Howard Snelling University of Hull Ultrafast imaging of rewriteable lithographic plates

Liverpool John Moores University (+ 6 others) Martin Sharp et. al.

#### Surface deformation monitoring during laser processing Janez Možina University of Ljubljana

High-power direct diode laser heat treatment for aerospace components Keith Parker and Walt Bosenberg Coherent Inc

# 14:00 - 15:20 Surface modification (2)

## Chair

Jack Gabzdvl SPI Lasers UK

#### Development of a 5-axis laser engraving machine for producing functional textures on 3D surfaces Gravutex Eschmann International Ltd Rahul Kuchimanchi

Generation of surface features using single mode lasers Jonathan Blackburn and Paul Hilton TWI

The use of high power lasers in two applications related to nuclear decom-Paul Hilton and Ali Khan

High speed laser structuring with short and ultra-short pulses Sascha Weiler.

# 15:50 - 17:30 Surface modification (3)

### Chair

Julian Burt Bangor University & Laser Micromachining Ltd

Fabrication of coronary stent by picosecond laser cutting of platinum Noorhafiza Muhammad University of Manchester

YAGboss - laser micro-sculpting of metal surfaces for the manufacture of high precision optical encoder scale Stephanie Giet et. al. Heriot-Watt University

Laser machining of hard coatings from micro-tools and in-process monitoring Marimuthu Sundar University of Manchester Laser-textured sub-nm elliptical bumps arrays on NiP/Al data storage disks

Ana Pena-Alvarez et.at. University of Manchester Repeatable use of CPLA for optical micro/nanopatterning Ashfaq Khan et. al. University of Manchester

# All prices shown below exclude VAT (20% in UK from 4/1/2011)

Cost (£)

**Registration form** 

### Delegate registration Please register me as a delegate

☐ 1 day ordinary delegate @ £175) ☐ 2 day ordinary delegate @ £320

☐ 1 day student [1] delegate @ £40 □ 2 day student [1] delegate @ £75

☐ 1 day concession [2] @ £70 ☐ 2 day concession [2] @ £120

☐ Symposium dinner (15 March) @ £30

Sub total (A) □ AILU member discount [3] A x 15% off Total (B)

## Exhibition stand registration

The cost includes one person managing the stand but not attending the presentations

Please reserve me a stand ☐ 1 day @ £250 ☐ 2 day @ £450

Additional persons on stand [4] @ £30/person/day

Symposium dinner (15 March) @ £30/person Discount for joint delegate & exhibitor [5] @ £100 per day

Sub total (C) AILU member discount [6] C x 15% off

Grand total excl. VAT (B + D)

[1] Full time student only.

[2] Unemployed or retired [3] To qualify for a discount, the delegate must be an AILU member or a nominated representative of an AILU member. Non members: see 'discounts' deal in 'Registration information' panel.

[4] The charge covers refreshments and lunch and attendance at all other activities except the technical sessions. The first person on the stand is free. See other side for listing of additional stand-only persons.

5] This discount applies where the person registering the stand also

registers as a delegate. [6] Only for organisations that have Corporate AILU membership.

### Payment options

□ Please invoice me ☐ I wish to pay in advance by:

> ☐ Bank/Euro cheque in £ Sterling or EURO, payable to AILU □ Visa/Mastercard:

Name on Card: Number \_ \_ \_ \_ Exp \_ \_/\_

Please debit my account

Cancellations will be accepted up to 1 week before the event; otherwise the full fee may be charged.

## Pico Second laser ablation: A practical approach Swiss Tec Online monitoring of industrial laser cleaning process by probe beam